

ASSEMBLY INSTRUCTIONS

PORTABLE TUB CHAIR
WITH BACKREST

PLEASE READ THESE ASSEMBLY INSTRUCTIONS THOROUGHLY PRIOR TO ASSEMBLING THIS TUB CHAIR

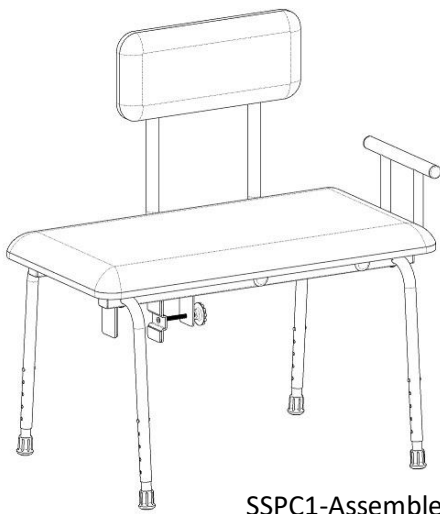
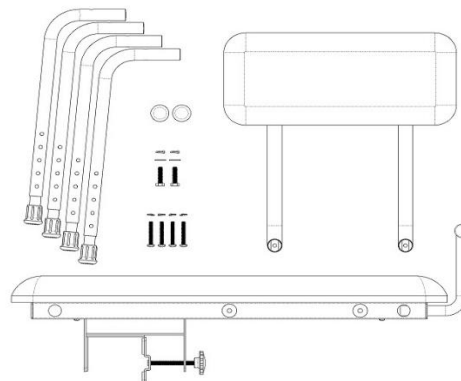
IMPORTANT: THIS PRODUCT SHOULD ONLY BE ASSEMBLED BY QUALIFIED AND TRAINED PERSONNEL

FAILURE TO FOLLOW THESE INSTRUCTIONS COULD LEAD TO IMPROPER ASSEMBLY OF THE TUB CHAIR, AND/OR SERIOUS BODILY INJURY IN USE. IN ADDITION, ALL WARRANTIES, EXPRESS OR IMPLIED, WILL BE NULL & VOID DUE TO IMPROPER ASSEMBLY OF THIS PRODUCT. THE MANUFACTURER DOES NOT ASSUME ANY LIABILITY FOR DAMAGE RESULTING FROM SERVICES PERFORMED BY OTHERS, OR FAULTY ASSEMBLY, MISUSE OR MISAPPLICATION OF GOODS.

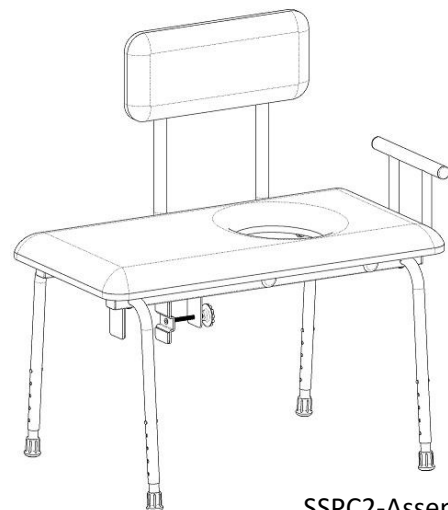
THIS PRODUCT IS DESIGNED TO MEET OR EXCEED ALL LOAD REQUIREMENTS ESTABLISHED IN THE AMERICANS WITH DISABILITIES (ADA) ACT AND/OR FEDERAL SPECIFICATION WW-P-541/8b AT 250 POUNDS OF FORCE.

MAXIMUM WEIGHT CAPACITY FOR THIS PRODUCT SHALL NOT EXCEED 500 LBS. WHEN PROPERLY ASSEMBLED.

- 1. Remove the Portable Tub Chair components from the shipping carton.**



SSPC1-Assembled



SSPC2-Assembled

Step #1: Seat Frame Assembly

Insert 7/8" round tubing of each leg into 1-1/4" square tubing on the four (4) outer holes on the frame as shown in Fig. 1

Make sure holes in the frame align with the leg holes.

Use (4) 1-4-20 x 1-3/4" Phillips Pan Head Screws and (4) Split Lock Washers (provided) and insert them into the seat frame as shown in Fig. 1

Tighten all hardware with Phillips Screw Driver (not provided).

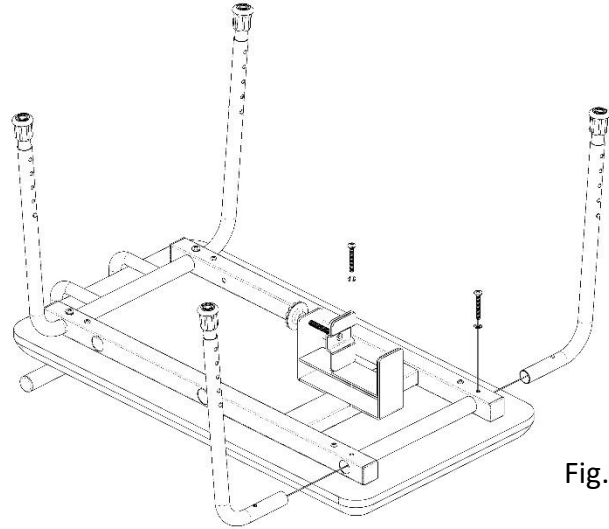
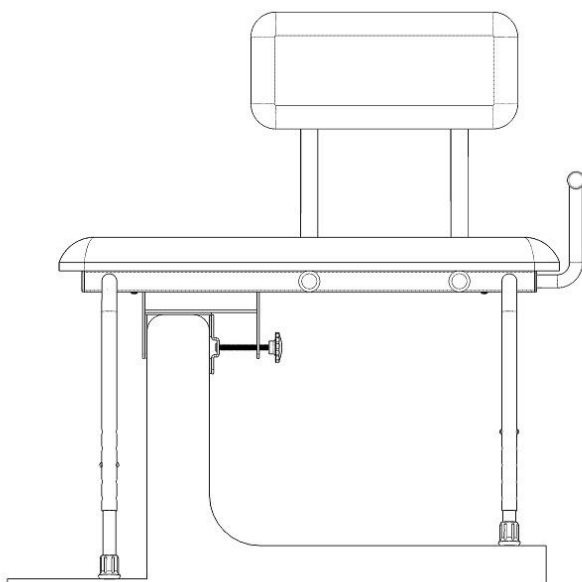


Fig. 1



Left-Hand Orientation

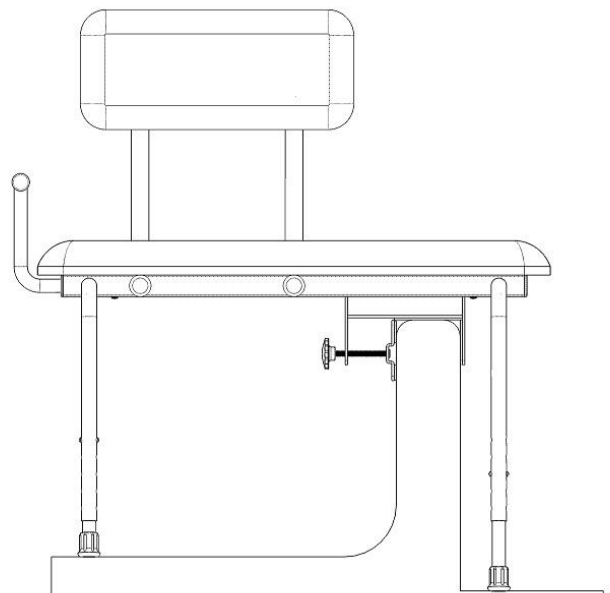


Fig. 2

Right-Hand Orientation

Step #2: Backrest Orientation

Determine Left-Hand versus Right-Hand orientation as shown in Fig. 2

Step #3: Backrest Assembly

Insert Backrest tubing into the holes on the side of the seat frame as shown in Fig. 3

Use (2) Lock Washers, (2) Flat Washers and (2) 5/16-18 x 1-1/4" Hex Head Bolts (provided) and insert them into the center hole on each backrest tube.

Tighten with Wrench (not provided).

Use (2) round Black Plastic End Caps (provided) to cover the exposed holes in the front of the seat frame.

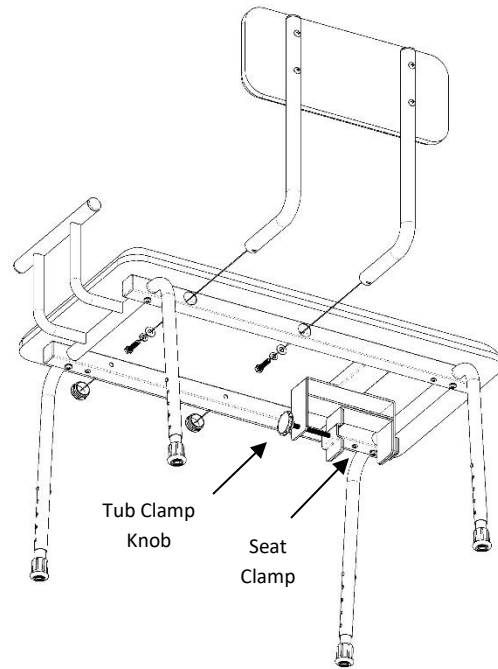


Fig. 3

Check to ensure that all hardware is secure. Do NOT over tighten.

Place the final seat assembly on a dry, flat surface to ensure all (4) legs are level, and the seat performs as required.

Step #5: Seat Leg Height Adjustment

Press both push pins on each leg to extend or shorten the telescoping seat legs on the seat frame assembly to set the desired height for the seat assembly. Make sure the seat clamp rests on the Tub Dam and twist the tub clamp knob to secure the tub clamp to the Tub Dam.

CAUTION: When final adjustments have been made to the seat assembly, the seat must be level and stable with all (4) telescoping seat legs secure on the floor before use, for the seat to perform as required.

MAXIMUM WEIGHT CAPACITY FOR THIS PRODUCT SHALL NOT EXCEED 500 LBS. WHEN PROPERLY ASSEMBLED.

Hardware Provided: (4) ¼-20 x 1-3/4" Length Stainless Steel Phillips Pan Head Screws,
(4) Split Lock Washers [.26" I.D., .487" O.D.], (2) 5/16-18 x 1-1/4" Length Stainless Steel Hex Head Bolts, (2) Lock Washers [.322" I.D., .583" O.D.],
(2) Flat Washers [.347" I.D., .750" O.D.], (2) Round Black Plastic End Caps

Tools required: Phillips Screwdriver, 1/2" Wrench, 1/2" Socket Wrench or Crescent Wrench

THIS COMPLETES THE ASSEMBLY OF THE PORTABLE TUB CHAIR.